

Date: Thursday, 11/24/2005 1:31:35 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PASSENGER WINDOW
Job Number : 24968	
Estimate Number : 10948	
P.O. Number : N/A	Part Number : D32791
This Issue : 11/24/2005 S.O. No. : N/A	Drawing Number : D3279 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <u>See comment below</u>	Due Date : 12/15/2005 Qty: 10 Um: Each
Checked & Approved By : <u>See comment below</u>	
Comment : Est: A 05.03.22 New Issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING

**Comment:** PURCHASINGIssue P/O: 2008931

Manufacture as per Dwg D3279

Possible Supplier: Canus

Material release note is required

2.0

D32791

Passenger Window, R44

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

PASSENGER WINDOW

3.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECK

**Comment:** DIMENSIONAL CHECK

5.0


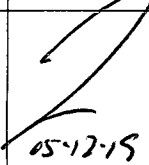
PACKAGING 1


PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 103

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
05-12-19	4	Add deburr (4.1?) permanent change. deburr windows & engraving batch: part # QCS	SP	05/12/19	10	 05/12/19	 05-12-19

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/12/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

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Drawing Name: PASSENGER WINDOW

Job Number: 24968

Part Number: D32791

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

DD 05/12/20

Job Completion



u

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

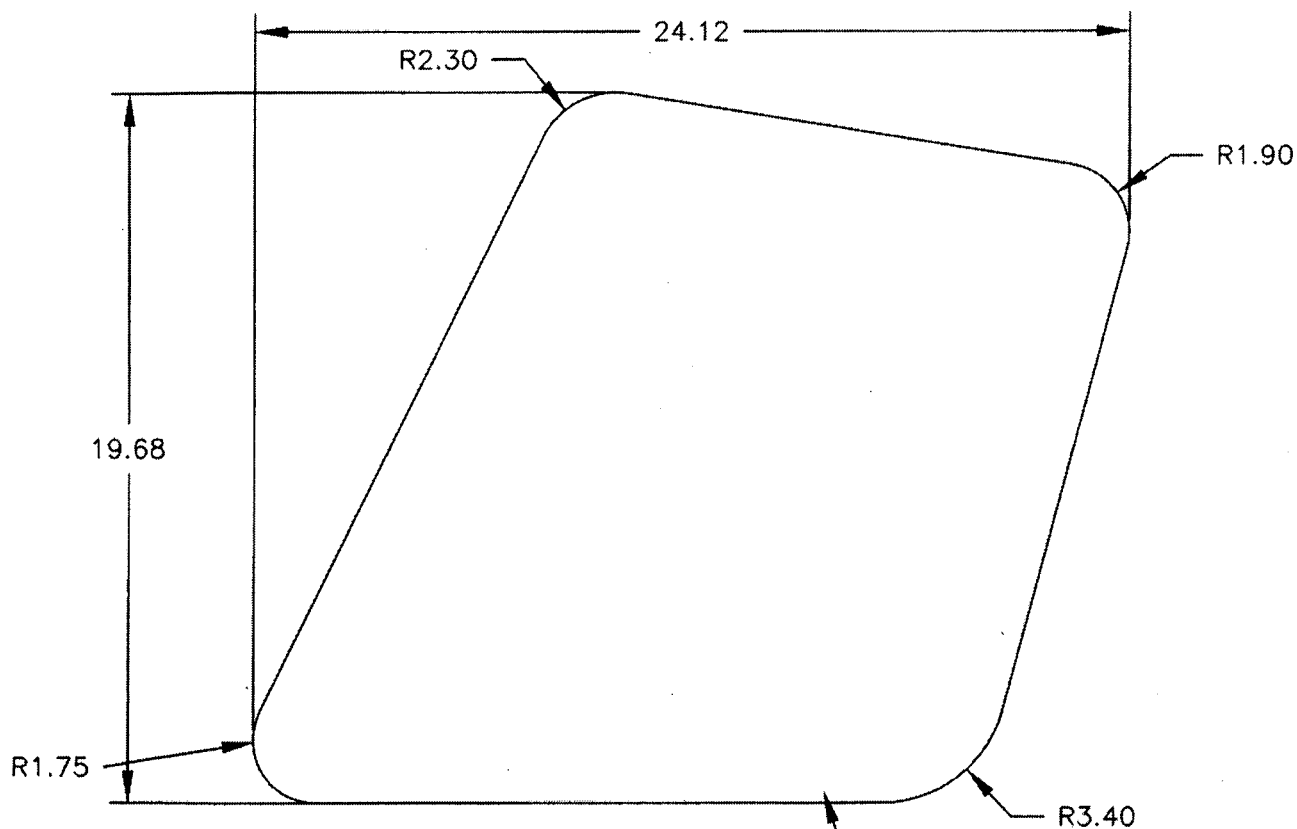
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3279	REV. A SHEET 1 OF 1
DATE 05.02.18		TITLE PASSENGER WINDOW (R44)	SCALE 1:5
A	05.02.18	NEW ISSUE	

RELEASED
05.03.18



ENGRAVE P/N & B/N
ON LOWER EDGE.
USE 0.125" LETTERS TO
MAX DEPTH OF 0.005"

D3279-1 WINDOW

- 1) CUT PER TEMPLATE D3279-1T1
- 2) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425, 0.125 THICK
(REF DART SPEC. M-ACRYLIC-S.125)
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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CANUS Plastics Inc

300 LISGAR ST
OTTAWA, ONTARIO
K2P 0E2
PH: 613-232-2657
FAX: 613-232-6214

Certificate of Conformance

Date: 12/09/05

To: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBUURY, ON
K6A 1K7


P.O.#: 00000165

Order# 121927

The undersigned hereby certifies that the materials supplied and the items shipped under the above purchase order, are in conformance with, all applicable specifications and/or purchase order requirements. All reports of the materials supplied are on file and can be made available upon request.

<u>Quantity</u>	<u>Description</u>	<u>Specification</u>
10	D3279 Passenger window	DWG # D3279 Rev A

SIGNED: 

 05-12-19